

Side Channel Pumps

Self-priming, vertical type



DRV 0201 . . . 0401

Technical data

Capacity:	from 0,04 up to 2 m³/h
Delivery Head:	from 1,5 up to 27 m
Speed:	1450 rpm (max 1800 rpm) or 2900 rpm (max. 3600 rpm)
Temperature:	max. 100° C
Casing pressure:	PN 6
Shaft sealing:	stuffing box or standard mechanical seal
Flange connections:	female British standard pipe thread (BSP)
Direction of rotation:	clockwise (when seen from the drive end)



Application

The Sterling SIHI DRV pump is a self-priming side channel pump capable of handling gas along with the medium and operates at a low noise level. The DRV pumps are used when clear or turbid liquids with an aggressive nature, in varied concentration and temperature ranges and without any abrasive particles, are to be handled reliably and trouble free.

The performance curve steepness admits a precise regulation of the pressure with a small change in capacity.

Their applications cover the private, professional and industrial fields. For example:

- Domestic plants and agriculture for feeding spring well fountains and for garden and lawn cultivation.
- Trade and industry for handling coolants, for sampling and chlorination processes in waterworks, for running bottle washing machines or for circulating buffer water in big centrifugal pumps.
- Chemical and pharmaceutical industry for laboratory techniques or in the food industry.

Design

Single stage, vertical side channel pump with an open vane wheel impeller. The program comprises 3 sizes.

Because of the vertical arrangement of the unit, the floor space requirements are low. If the pipelines are of sufficient stability, the units of this series can even be suspended in the piping system without any foot support .

Construction

Casing pressure

Maximum 6 bar from 0 °C up to 100 °C.

Please observe

Technical rules and safety regulations:
Casing pressure = inlet pressure + delivery head at minimum pump capacity.

Position of branches

Horizontal suction and delivery branch on opposite sides of the pump.

Flanges

The flanges are suited with female BSP thread (inches).

Bearings

Two grease lubricated ball bearings according to DIN 625 (design B) or two liquid surrounded sleeve bearings (design F). The first grease filling is done in the factory.

Direction of rotation

Clockwise, when looking at the pump from the drive end.

Shaft sealing

The shaft can be sealed by of a stuffing box or a standard mechanical seal.

Material design DRV

Pos	Components	Material design		
		0A	0B	4B
1010	Stool resp. upper part	EN-GJL-250		G-X6 CrNiMo 18 10
1610	Cover			X 6 CrNiMoTi 17 12 2
1140	Casing			G-X6 CrNiMo 18 10
1810	Foot	-		EN-GJL-250 coated
2100	Shaft	X 20 Cr 13		X 5 CrNiMo 17 12 2
2350	Vane wheel impeller	special brass, die-pressed	G-X 3 CrNiMoCuN 26 6 3 3	G-X 3 CrNiMoCuN 26 6 3 3
3300	Bearing bracket	-		EN-GJL-250 coated
0241	Bearing bush	EK 2203		-

Casing seal

The casing is sealed with a liquid sealing compound for material design 0A, 0B (Cast iron).
The casing is sealed with soft Teflon for material design 4B (Stainless steel).

Drive / coupling

By electric motor,
construction type DRV in Cast iron (0A, 0B): B14 of V18
construction type DRV in Stainless steel (4B): V1 of B5

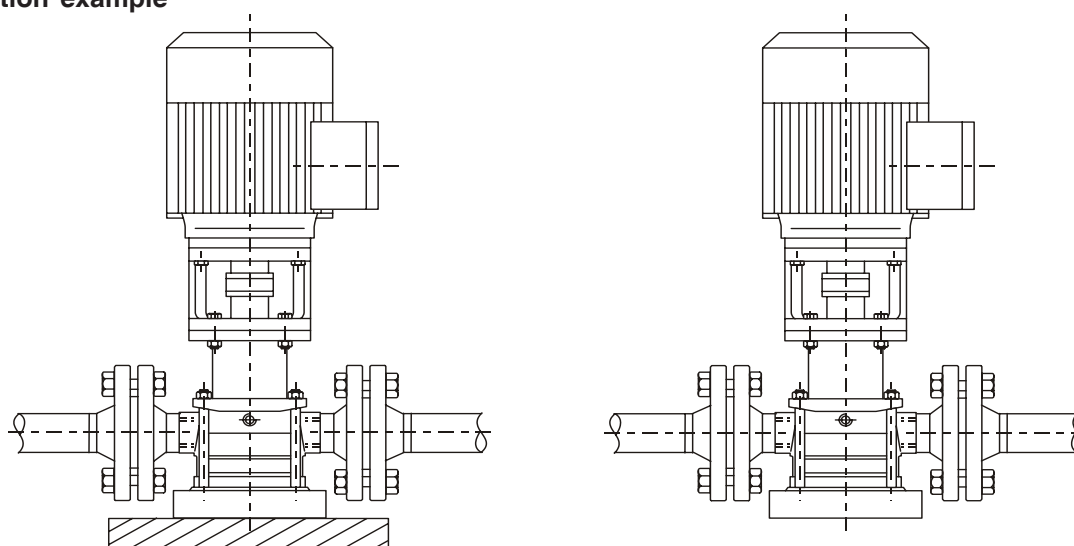
Alternating current is possible for material design 0A, 0B up to 0.25 kW.

Pump and motor are connected with each other by a sleeve type coupling for material design 0A, 0B.
Pump and motor are connected with each other by a flexible coupling for material design 4B.

General comments

We refer to the series AKV for vertical side channel pumps offering higher performances.
The technical documentation for this pump series will be readily supplied on request.

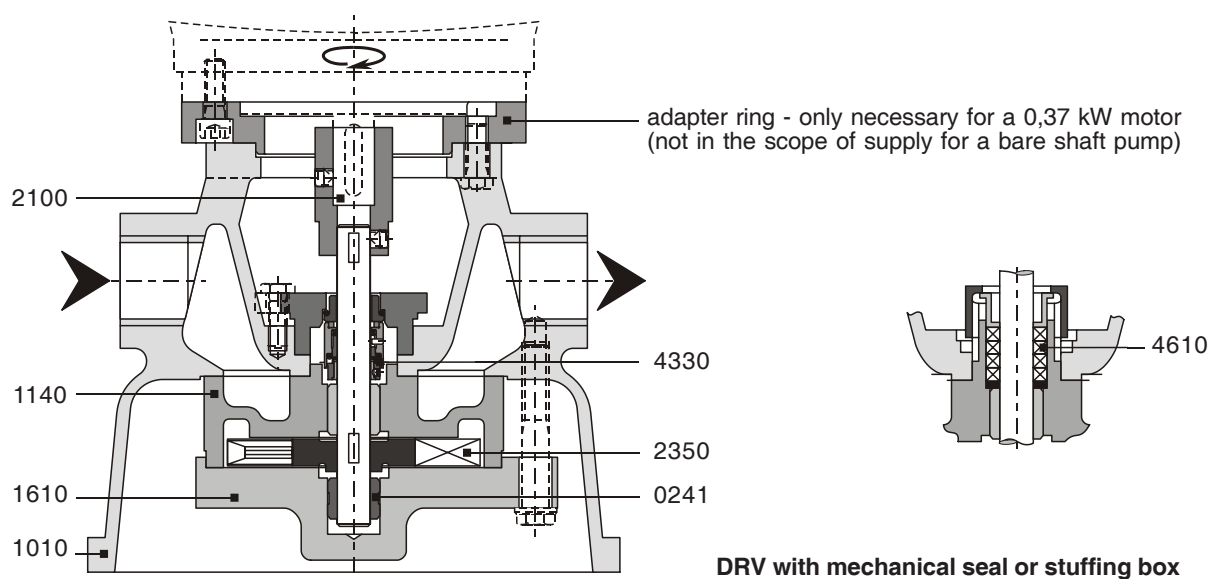
Installation example



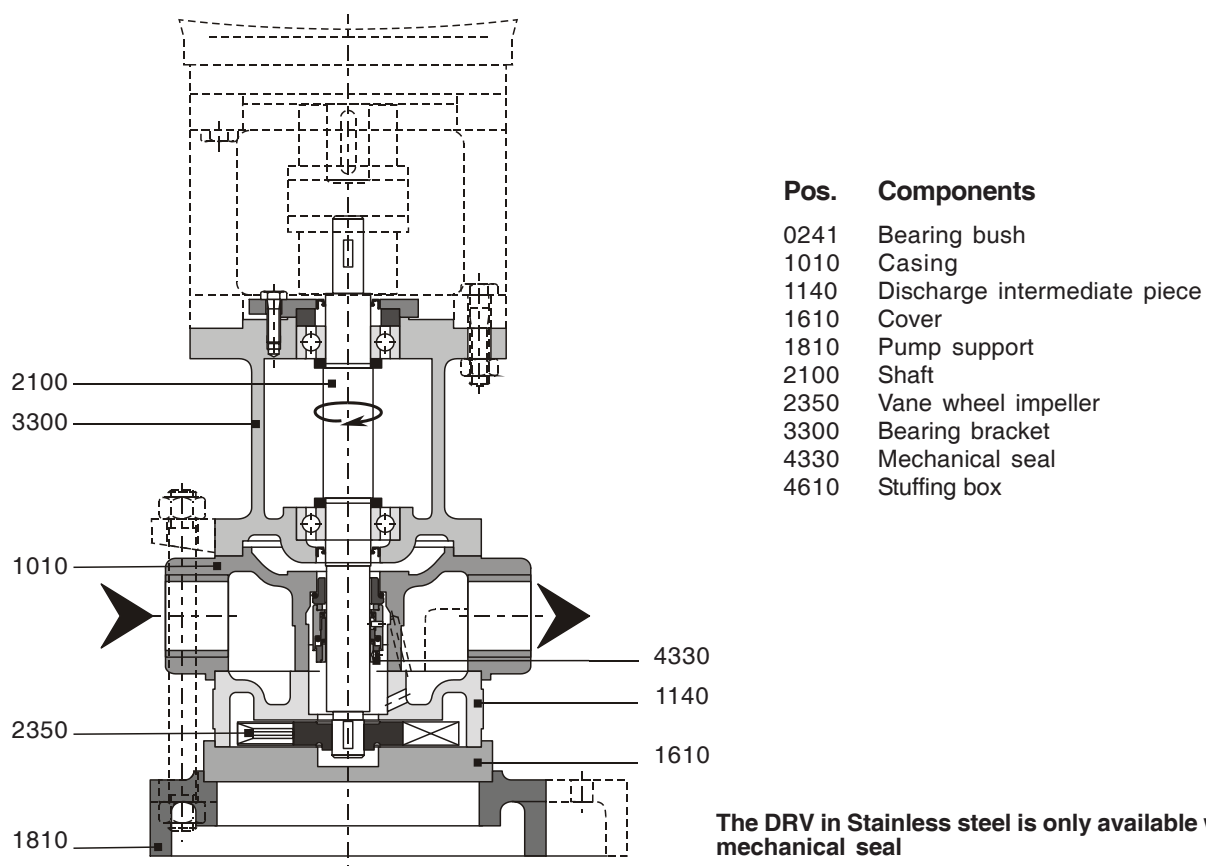
When the pipe lines are of sufficient stability, the DRV pump can also be suspended in the piping system without any foot support

Sectional drawing and parts list DRV (typical)

DRV in Cast iron (design F / 0A, 0B)



DRV in Stainless steel (design B / 4B)



All possible design combinations can be found in the delivery program

Performance graph DRV

General conditions

Liquid: Water
 Density: 1 kg/dm³
 Viscosity: 1 cSt
 Temperature: 20 °C
 Atmospheric pressure: 1013 mbar

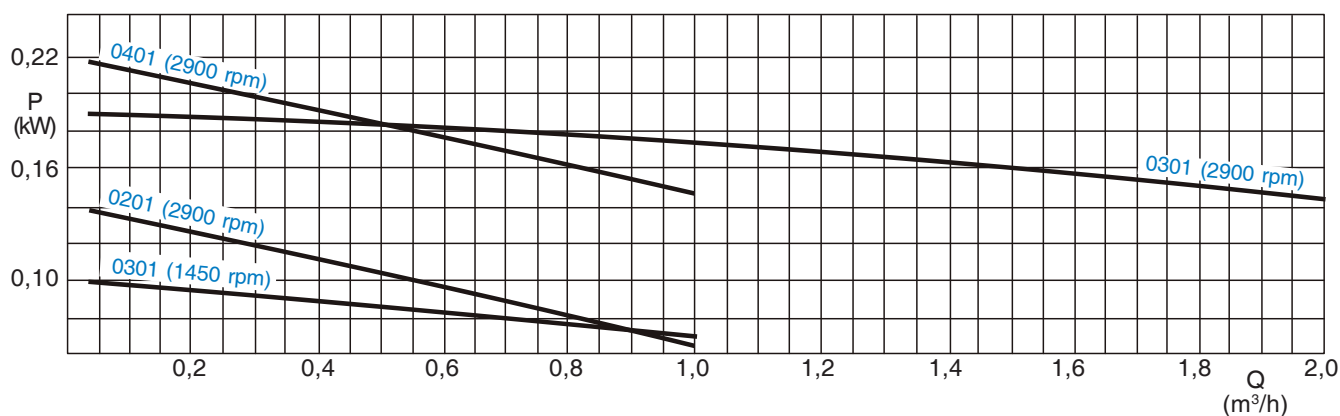
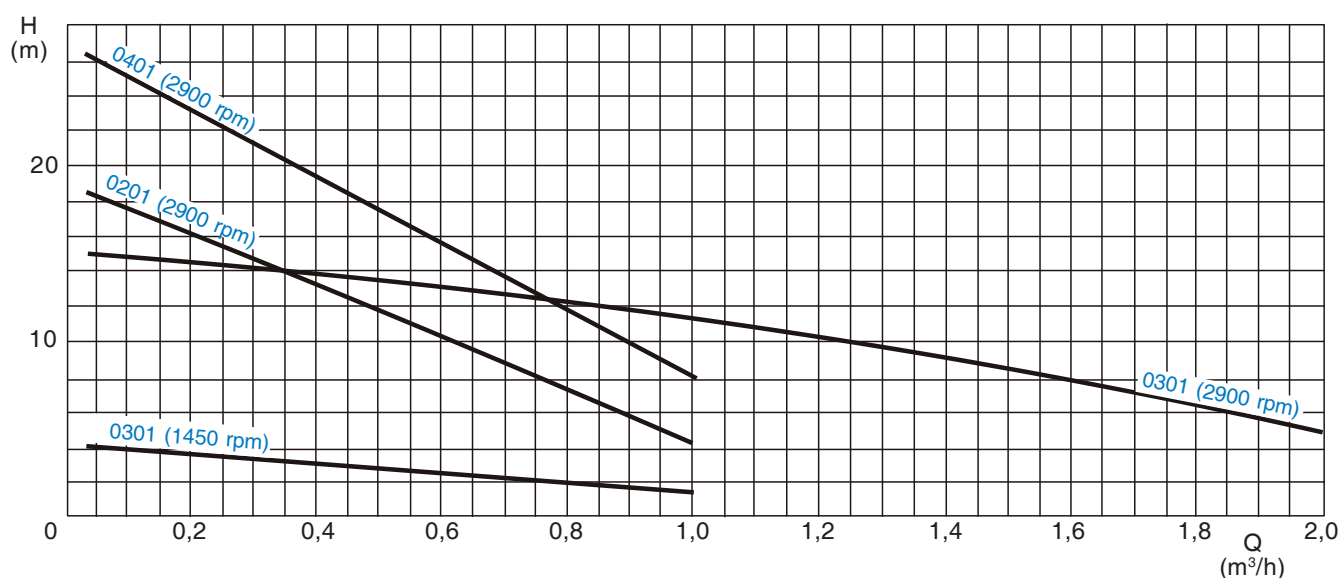
Characteristic tolerances

Capacity $\pm 10\%$ - Delivery head $\pm 10\%$ - Power $+ 10\%$

For designs with a mechanical seal or casing seal of soft Teflon, the tolerance for the delivery head is extended by 2% each.

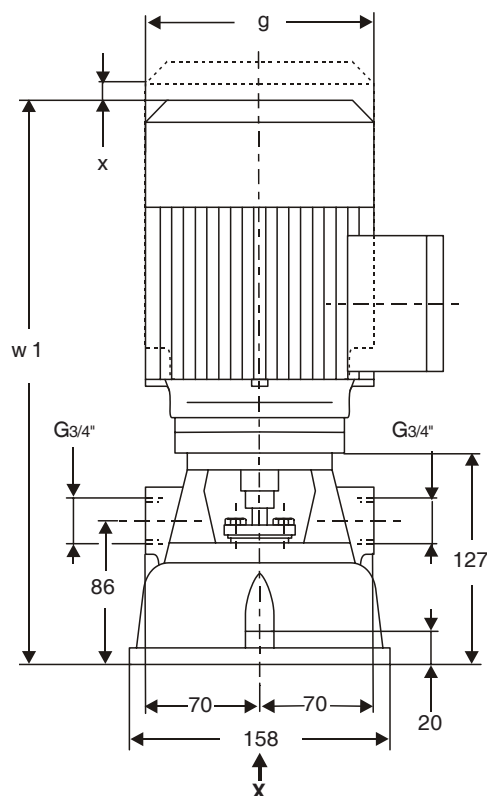
Measuring tolerance

According to ISO 5198



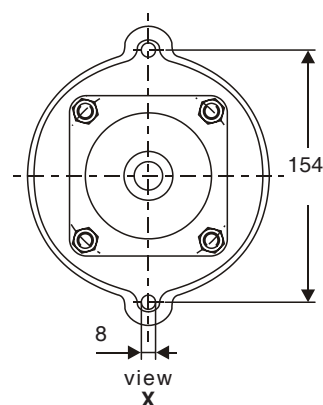
Dimension chart and Pump set drawing

DRV 0201, 0301, 0401 in Cast iron (0A, 0B)

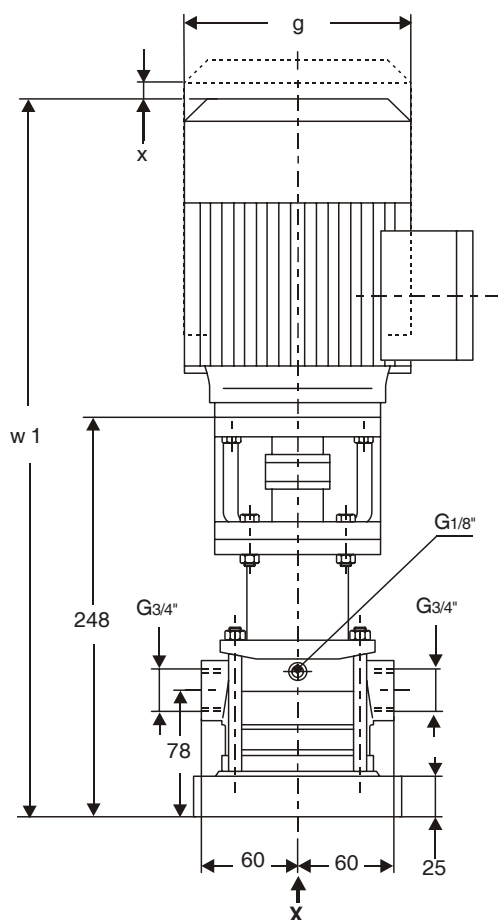


Pump Size	Motor kW	Motor size	Speed rpm	Weight Pump	Weight set	x	g*	w1*
0301	0.12	63	1450	4.8	9	30	116	334
0201	0.37	71	2900	4.8	13	40	150	412
0301								
0401								

* Dimensions W_1 and g vary with the motor make.
An adapter ring is supplied when using a 0.37 kW motor.

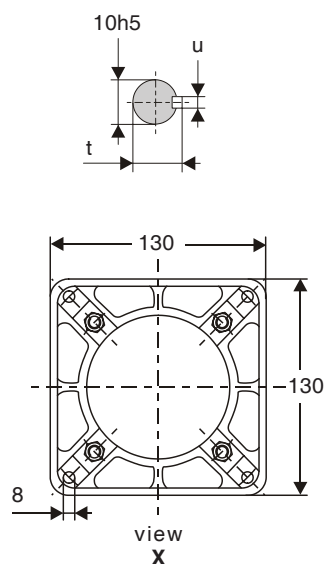


DRV 0201, 0301, 0401 in Stainless steel (4B)



Pump size	Motor kW	Motor size	Speed rpm	Weight pump	Weight set	x	g*	w1*
0301	0.12	63	1450	5	9	30	145	404
0201	0.37	71	2900	5	11	40	150	517
0301								
0401								

* Dimensions W_1 and g vary with the motor make.



Notes

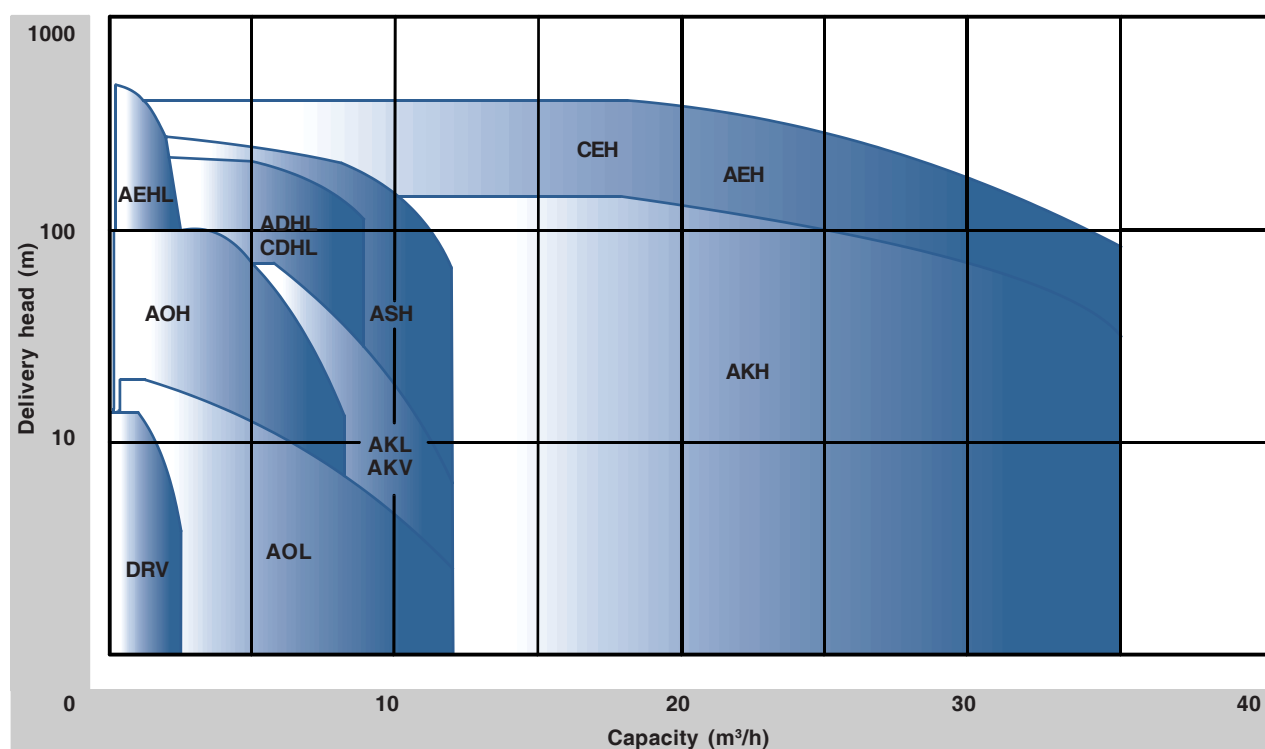
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Sterling SIHI Side Channel pumps

Sterling Fluid Systems offers an extensive Side Channel pump range under its brand name Sterling SIHI. Sterling Fluid Systems has more than 80 years of experience in manufacturing, installation and support of Side Channel pumps. The Sterling SIHI Side Channel pumps can be found in a wide application range for the:

- Chemical market
- Pharmaceutical industry
- Petrochemical industry
- Food industry
- Ship yards
- LPG industry
- and many more ...

The Sterling SIHI Side Channel pump range



The benefits of the Sterling SIHI Side Channel pumps

- Self priming
- Gas handling
- High-resistant materials
- Performance curve characteristics
- High efficiency
- Low NPSH_R value
- Modular hydraulic system

The Sterling SIHI Side Channel pumps comply with the highest demands of our customers and are the best solution for the handling of liquid under critical physical conditions.

Sterling Fluid Systems (Europe)
www.sterlingfluidsystems.com/europe

Sterling Fluid Systems (Austria)

Wien
Telephone: +43 (0)1 680 050
Fax: +43 (0)1 680 0521
E-Mail: sales_austria@sterlingsihi.de

Sterling Fluid Systems (France)

Trappes
Telephone: +33 (0)1 34 82 39 00
Fax: +33 (0)1 34 82 39 61
E-Mail: sterlingsihi@easynet.fr

Sterling Fluid Systems (Greece)

Athens
Telephone: +302 (0)10 9570783
Fax: +0302 (0)10 9568121
E-Mail: sales_greece@sterlingsihi.de

Sterling Fluid Systems (Netherlands)

Beverwijk
Telephone: +31 (0)251 263 232
Fax: +31 (0)251 226 309
E-Mail: info@sihi.nl

Sterling Fluid Systems (Schweiz)

Schaffhausen
Telephone: +41 (0)52 6440606
Fax: +41 (0)52 6440616
E-Mail: info@sterlingfluid.ch

Sterling Fluid Systems (Belgium)

Groot-Bijgaarden
Telephone: +32 (0)2 481 7711
Fax: +32 (0)2 481 7737
E-Mail: sales@sterlingfluidsystems.be

Sterling SIHI (Germany)

Itzehoe
Telephone: 49 (0)4821 77101
Fax: 49 (0)4821 771274
E-Mail: sales@sterlingsihi.de

Sterling Fluid Systems (Hungary)

Veszprém
Telephone: +36 (0)88 40 66 33
Fax: +36 (0)88 40 66 35
E-Mail: sales_hungary@sterlingsihi.de

Sterling Fluid Systems (Polska)

Warszawa
Telephone: +48 (0)22 849 7097
Fax: +48 (0)22 849 6726
E-Mail: sterling@sterling.pl

Sterling Fluid Systems (Spain)

Madrid
Telephone: +34 (0)91 709 1310
Fax: +34 (0)91 715 9700
E-Mail: mibsa@stnet.es

Sterling Fluid Systems (Czech Republic)

Olomouc
Telephone: +420 (0)587 433 651
Fax: +420 (0)587 433 653
E-Mail: sterling@sterling.cz

Sterling Fluid Systems (Italy)

Monza
Telephone: +39 (0)039 2824 1
Fax: +39 (0)039 2824 220
E-Mail: sterlingitaly@sidro.it

Sterling Fluid Systems (Romania)

Bucuresti
Telephone: +40 (0)21 610 7188
Fax: +40 (0)21 210 8287
E-Mail: sales_romania@sterlingsihi.de

Sterling SAT

Dägeling, Germany
Telephone: +49 (0)4821 9000-0
Fax: +49 (0)4821 9000-501
E-Mail: sat@sterlingsat.com

Sterling Fluid Systems (UK)

Altrincham/Cheshire
Telephone: +44 (0)161 9286371
Fax: +44 (0)161 9252129
E-Mail: uksales@sterlingfluid.com

Sterling Fluid Systems (Americas)
www.sterlingfluidsystems.com/americas

Sterling Fluid Systems (USA)

Grand Island
Telephone: (1) 716 773 6450
Fax: (1) 716 773 2330
E-Mail: mail@sihi.com

Sterling Fluid Systems (Canada)

Guelph
Telephone: (1) 519 824 4600
Fax: (1) 519 824 7250
E-Mail: mail@sihi.com

Sterling Fluid Systems (Asia)
www.sterlingfluidsystems.com/asia

Sterling Fluid Systems (Asia)

Singapore
Telephone: (65) 68630 828
Fax: (65) 68630 868
E-Mail: asia.marketing@sterlingasia.com.sg

SIHI (Australia)

Bayswater
Telephone: (61) 3 9720 1500
Fax: (61) 3 9720 4076
E-Mail: sfsaus@ozemail.com.au

Sterling Fluid Systems (China)

Shanghai
Telephone: (8621) 6336 3488/6326 4171/6326 4062
Fax: (8621) 63268487
E-Mail: asia.marketing@sterlingasia.com.sg

Sterling Fluid Systems (Malaysia)

Selangor Darul Ehsan
Telephone: (60) 3 8070 0198/99
Fax: (60) 3 8070 0240
E-Mail: sfsmsia@tm.net.my

Sterling Fluid Systems (Philippines)

Muntinlupa City
Telephone: (63) 2 809 4908
Fax: (63) 2 807 2013
E-Mail: asia.marketing@sterlingasia.com.sg

Sterling Fluid Systems (Thailand)

Bangkok
Telephone: (66) 2 319 2567
Fax: (66) 2 319 2567/3/4
E-Mail: sfssthai@sterlingthai.co.th

